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REVISIONS			
REV	ECR	DESCRIPTION	DATE
1		REGULATOR CHANGED TO LOWER OUTPUT PRESSURE TO HAVE SMALLER INCREMENTS ON GAGE, ALLOWING FOR GREATER ACCURACY. CHANGED PER RECOMENDATION OF CUSTOMER, (DAMPERS ARE CHARGED FROM 350 TO 750 PSI.)	5/28/04
2		DELETED -13 PARKER ADAPTER 0103-2-4, CHANGED -11 FROM PARKER ADAPTER 0102-4-2, REPLACED OLD PICTURE, & DO NOT REMOVE 1000 PSI POP OFF VALVE FROM -1 REGULATOR. ALSO IMPLEMENTED NEW REV. TABLE, TITLE BLOCK & BOM.	2/14/08
2A	14-0133	CH'D TITLE BLOCK WAS RED BARN IS DART. -1 CH'D B/O INFO WAS FLUID CONNECTOR IS AIR GAS. -7 CH'D B/O INFO WAS 012-4-4 IS 012T-4-4. -9 CH'D B/O INFO WAS 3000-6B IS 31-49765. -15 ADDED B/O K451TC-06-01-4-44X72 MOTION & FLOW. ADDED PART # -15A, -15B, -15C. -21 CH'D B/O WAS JOUC 264645-002 IS 50 11577. ALL PARTS CH'D WAS FLUID CONNECTOR IS MOTION & FLOW.	8/18/14

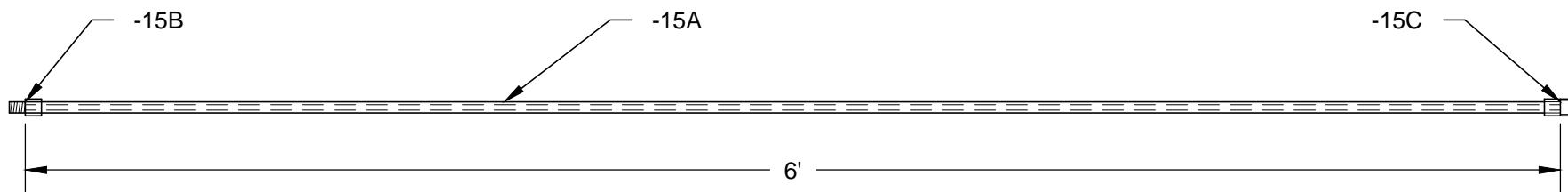


ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	B/O INFORMATION OR SPECIFICATIONS	PG
		B/O	-1	1	HIGH PRESURE REGULATOR	AIR GAS VICTOR #SR4F-580	1
		B/O	-3	1	ADAPTER	1/4 X 1/4 PIPE NIPPLE MOTION & FLOW PARKER #0101-4-4	1
		B/O	-5	1	METERING VALVE	ATTRIBUTE VALVE MOTION & FLOW PARKER #MV400S	1
		B/O	-7	1	TEE	1/4 MALE RUN TEE MOTION & FLOW PARKER # 012T-4-4	1
		B/O	-9	1	BLEEDER VALVE	1/4 MALE TO 1/4 FEMALE PARAMOUNT #31-49765	1
		B/O	-11	1	ADAPTER	MALE TUBE TO MALE O-RING MOTION & FLOW #4F50X-S	1
1		B/O	-15	1	HOSE ASSEMBLY	MOTION & FLOW #K451TC-06-01-4-44X72	2
1		B/O	-15A	1	HOSE	1/4 X 6 ft ABRASION RESISTANT MOTION & FLOW PARKER #451AR-4	2
1		B/O	-15B	1	HOSE FITTING	1/4 CRIMP TO FEMALE JIC SWIVEL MOTION & FLOW PARKER #10643-4-4	2
1		B/O	-15C	1	HOSE FITTING	1/4 CRIMP TO MALE NPT 1/4-18 MOTION & FLOW PARKER #10143-4-4	2
		B/O	-17	1	PLUG	#4 MALE JIC MOTION & FLOW #4 PNTX-S	1
		B/O	-19	1	CAP	#4 FEMALE JIC MOTION & FLOW #4 FNTX-S	1
		B/O	-21	1	MUFFLER	1/4 PARAMONT #50 11577	1
ASSY QTY	ASSY QTY		-#	-15			

DART	
AEROSPACE	
TITLE	NITROGEN CHARGING KIT
DWG NO.	269A6300-80901-1
REV	2A
MATL	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D. Wiel
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
X ± .1	FINISH
SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES	USED ON MODEL
.015 x 45° PR. 015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCHWEIZER 269, 369 & 330
SCALE NTS	DATE 3-12-03
	SHEET 2 of 2

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REV		ECR		REVISIONS		DESCRIPTION		DATE		INITIAL APPROVED	



-15
HOSE ASSY

DART AEROSPACE	
TITLE	
NITROGEN CHARGING KIT	
DWG NO. 269A6300-80901-1-15	
REV 2A	
MATERIAL	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.005 FRACTIONS \pm 1/8	
.01 ANGLES \pm 5°	
.1	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
SCHWEIZER 269, 369 & 330	
SCALE	1:8
DATE	6/10/14
SHEET	2 of 2